

JG Number : JG23053 | **Date** : 17-Jan-2024

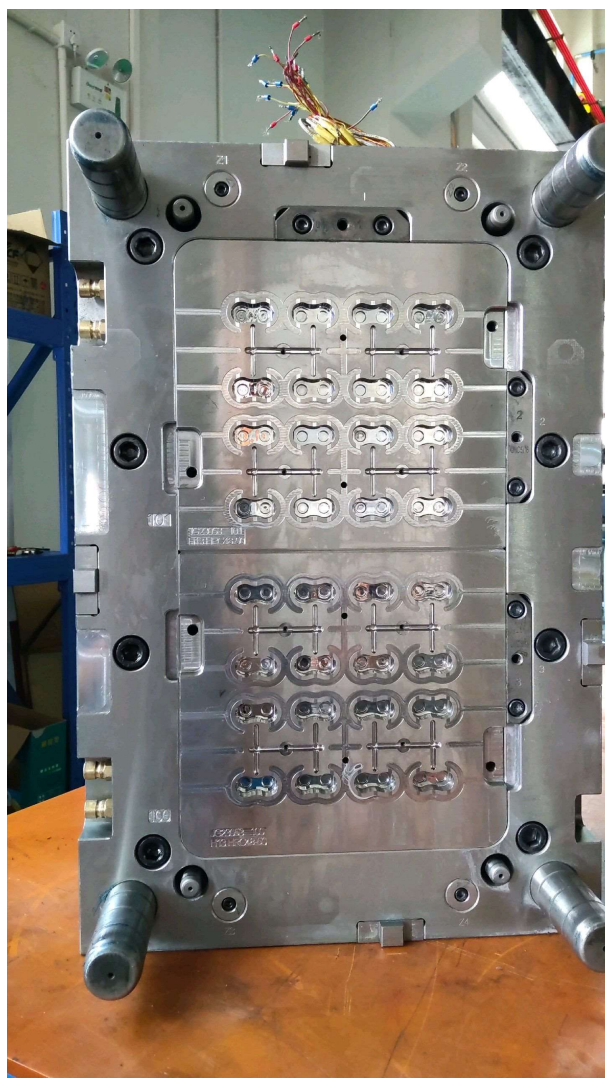
Part Name : Blynko Standard Block | **Part Number** : Blynko Standard Block : **No. Of Cavities** : 32

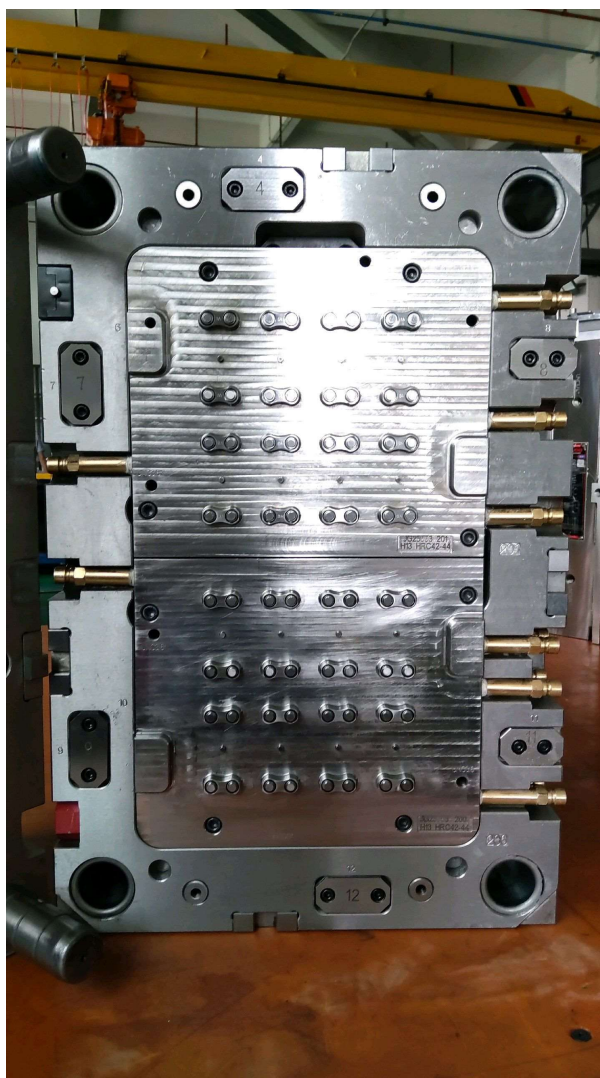
Has Jade Factory provided Jade Engineering an updated Mold Design that exactly matches this mold that is getting prepared to ship? Yes

Mold Design File Name : JG23053-REV B-20230713

Mould Size 模具尺寸:	450X685X451.5
Resin & Shrinkage 胶料和缩水:	HDPE 1.022
Type of Mold 模具类型:	2 Plate
Part size & Weight 产品尺寸和重量:	31.46X15.51X11.789 51.4g
Runner System 进胶系统:	Both -二者都



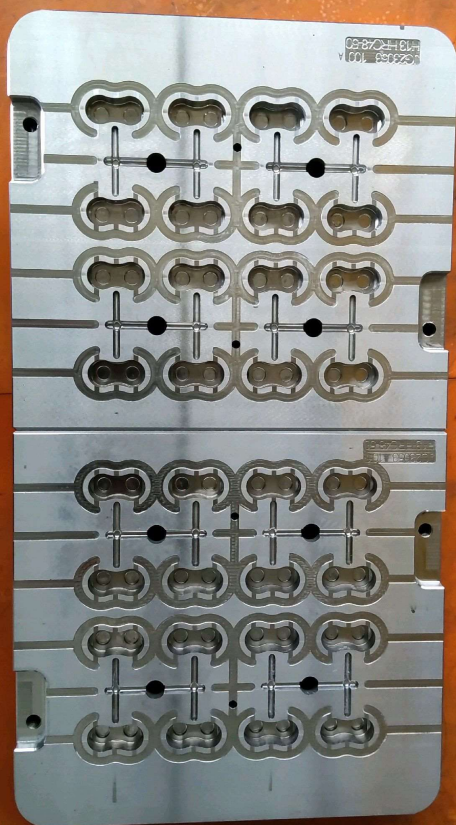




Has tool steel dimension report been done by the factory or is planned? Done

Has customer requested spare Mold parts? If Yes, list them. Yes

Mold Spare Parts List





Do the lifting holes and Eye bolts match the design 吊环孔是否符合设计

Yes

Does the mold pass the Central lift Check 模具重心检查是否正确

Yes



Is the mold clean and free of debris and rust 模具是否清洁干净没生锈 Yes

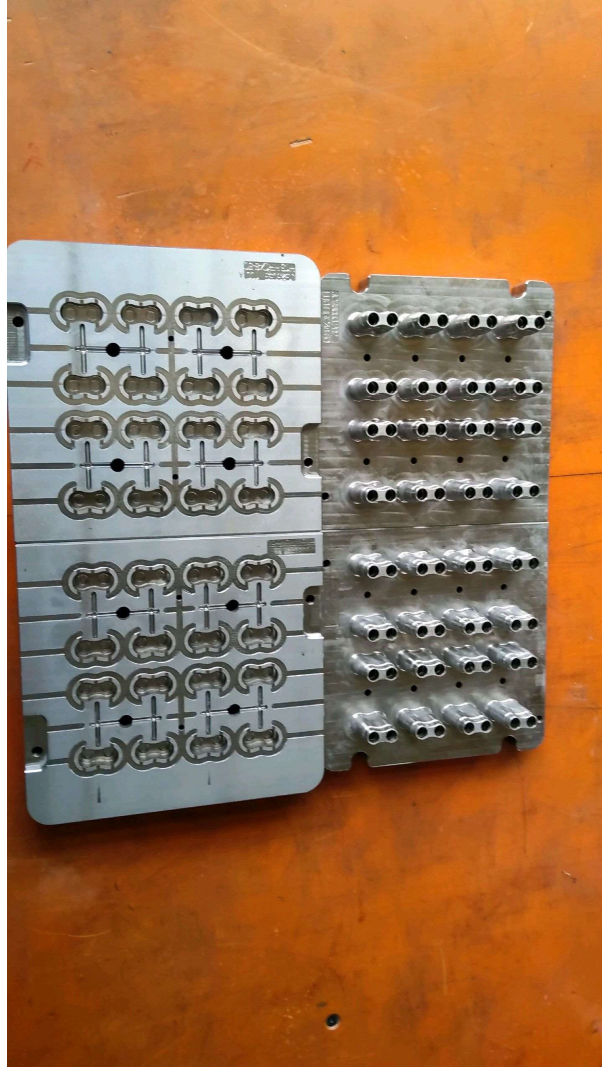


Is there a A-Side insulation Sheet (If applicable) 前模隔热板 Yes



Is there a B-side insulation Sheet (If applicable) 后模隔热板 N/A

Are there spare parts required and included (if applicable) 是否需要和包含备用件 Yes



Does the Water fittings match customers spec 水嘴是否符合要求 Yes



Do all water circuits pass pressure test 所有水路是否通过压力测试

Yes

Are the Water Fittings recessed, or match the design 水嘴全部在模具里面没有突出来

Yes



Did the Hot runner Function correctly(If applicable) 热流道功能正常

Yes

Is the hot runner wired per the customer Spec (If applicable) 热流道接线是否正确符合要求

Yes

Do the Heaters and Thermocouple read properly(If applicable) 加热温度显示正常

Yes

Is the hot runner plugs free of visible damage (If applicable) 热流道接头外观目测是否损坏

Yes



Is the Hot runner plaque applied (If applicable) 热流道铭牌 Yes

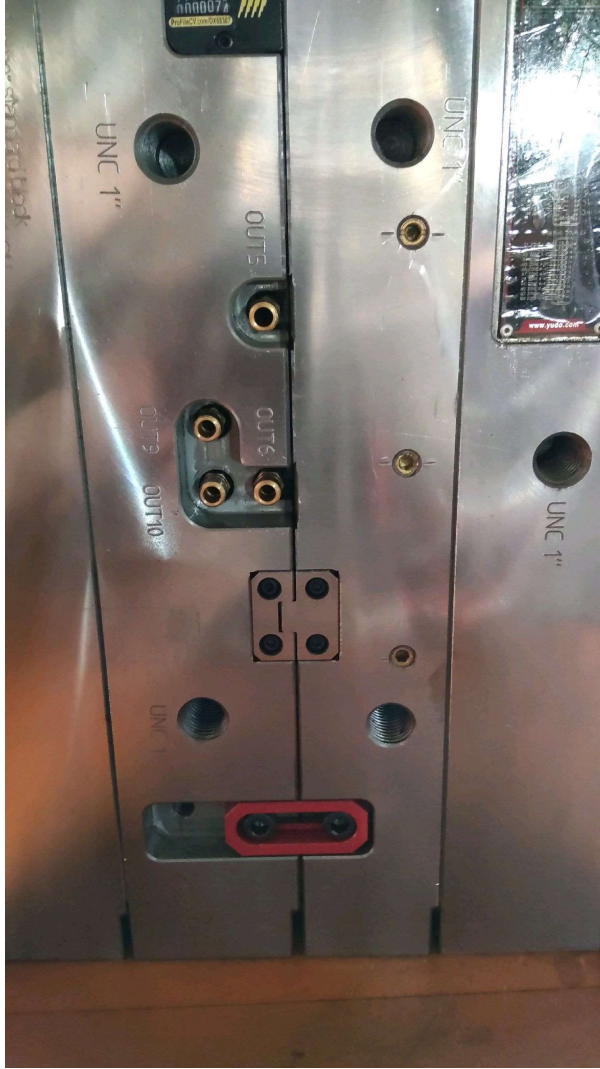


Are the Tool Sequence Instructions included (If applicable) 模 具动作顺序说明	N/A
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Do the Hydraulic connectors match customers spec on DFM(if applicable) 油接头是否跟DFM一致	N/A
Are the Hydraulic IN/OUT marked(if applicable) 油路进出标识	N/A
Is the Cylinder protected from damage during shipping(if applicable) 油缸保护	N/A
Is the Hydraulic Plaque applied (If applicable) 油缸气缸铭牌	N/A
Is the Ejection microswitch fitted (if applicable) 限位开关是否安装	N/A
Is the Microswitch Wiring Plaque applied (If applicable) 传感器开关接线铭牌	N/A
Does the mold information match the DFM 模具信息是否跟DFM匹配	Yes



Are all parting locks and safety Straps included 所有锁模块锁
模机构是否包含 Yes



Is the mold Painted per customer spec (if applicable) 喷漆是否按照客户要求

Yes



Is Shot Counter and Safety Strap included

Yes

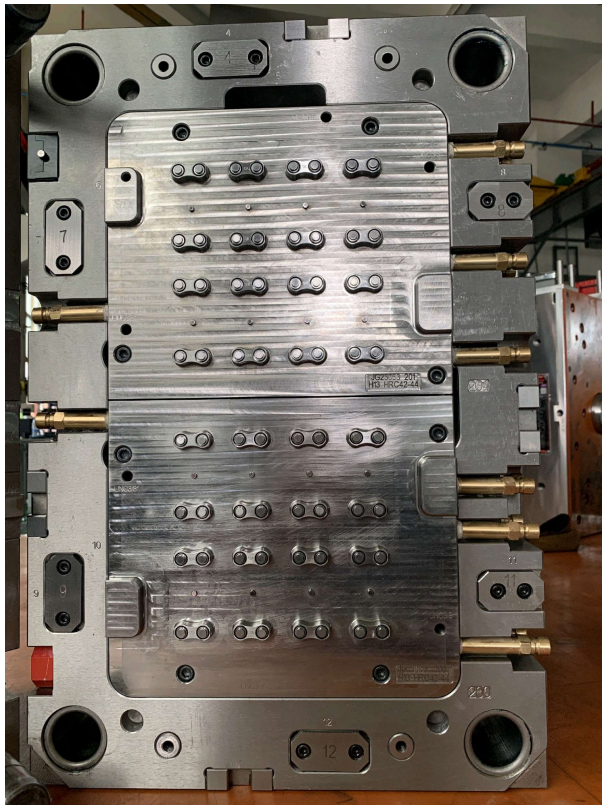


Remarks

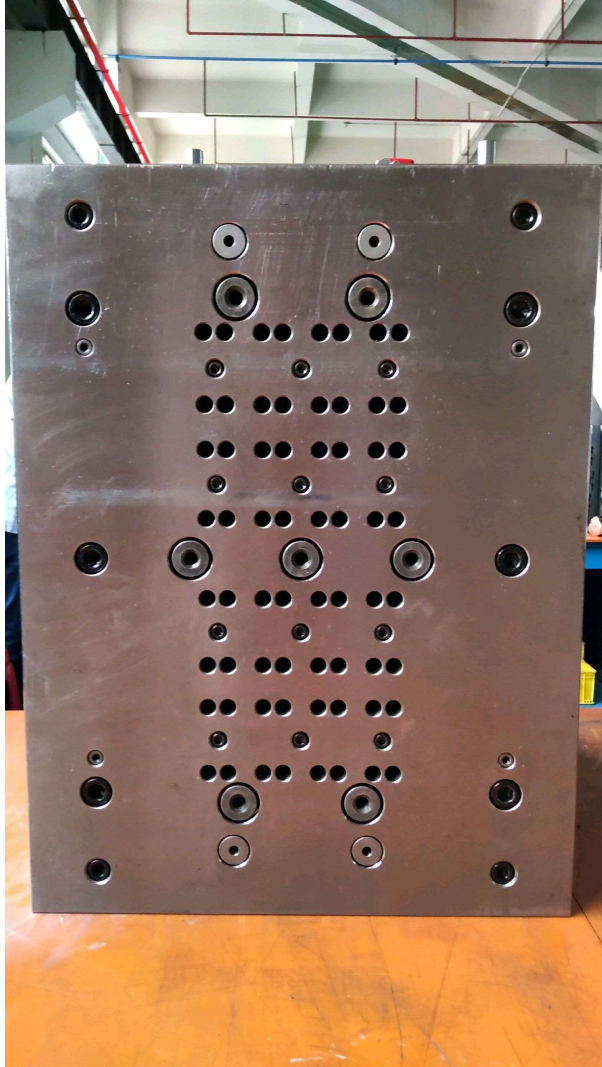
A Side Mold Photo



B Side Mold Photo



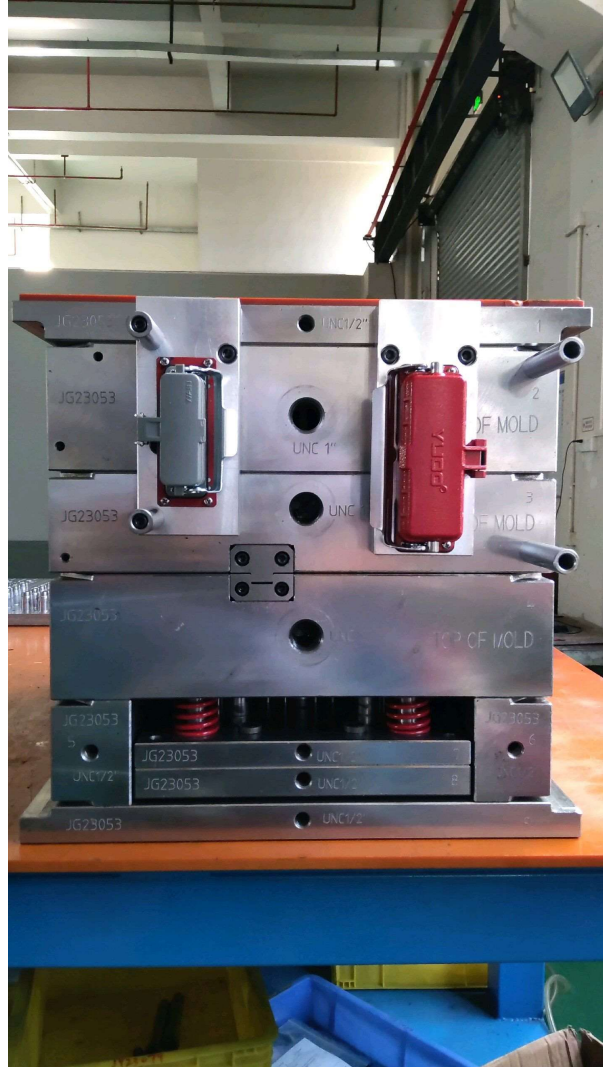
Whole Mold

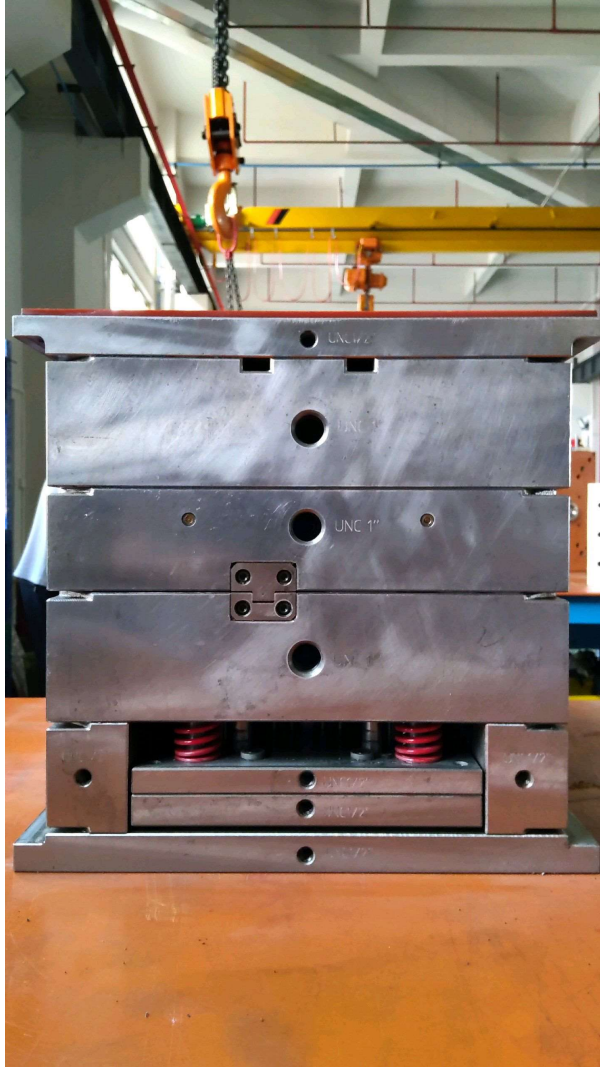












QC Inspector 模具设计师

LZY

QC Inspector Signature 模具设计师 模具设计签名

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